

## TALL UNIT ASSEMBLY.

1. Assemble tall panels on their side (long edge).
  - Notice that the bottom edge of each side panel has no colour
  - Notice that if you have a unit with drawers, the 2 holes for each drawer runner are positioned closest to the FRONT edge of the side panels
2. Fit dowel pins into unit side and cams into shelves.



3. The multi drilled holes are at the top of the unit. Three fixed shelves hold the unit together. One at the bottom 5mm holes, a mid shelf first hole of the sequenced multi hole section (4 brackets are provided for additional support on the underside and the very top hole).



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5. Fit the 4 white cams to each of the 3 fixed shelves. All shelf cams face down.
6. Intermediate shelves are located on pegs (after installation is complete).



7. The plinth is fitted using two furniture plate brackets. Set the plinth a few mm back from the front of the unit, and fix from the rear.



8. Carefully stand unit upright (suggest two people), place in position and fix to wall using L brackets or aluminium channel if supplied.
9. Fix drawer runners in 3mm holes provided. They are handed right and left. There are multiple holes on the runners. Use the top row, second hole for front and top row, last hole on rear.



10. Assemble drawers (a pva adhesive is recommended).



11. Fit the drawer box onto the runner. The unit should be level for the soft close to work effectively. Pull the drawer runners out both sides and sit the drawer box on them locating the tabs at the back of the runners into the holes at the back of the box.



12. When the box is sitting nice and square push the rod at the front of the runner into the pre drilled hole in the bottom of the box (on both sides).



13. Drill drawer fronts to attach suitable handle (drill from front using 6mm bit). Countersink from rear before fitting handle
14. Drawer boxes have to be drilled to attach the front. To assist positioning in the fittings pack should be two arrow headed bolts.



15. Screw into the adjusters and offer front to box. When happy with position push the front onto the box to give hole location marks. Drill using a 6mm drill bit. Use a block inside drawer to avoid break out.
16. Drawers can be adjusted using the eyeball adjusters and also the nylon leveller on the runner itself.



17. Finally fix handles. 370 and 150 series glass fronts, the aluminium frame can be drilled (5mm hole) anywhere 7mm in from the edge. 100 series 10mm in from the edge.