Open Back Shelving Unit – 4 Drawer Quick Assembly Guide (All Widths)

You'll need

- #2 Pozi/Phillips screwdriver;
- small flat-blade screwdriver (for cams)
- Rubber mallet; tape measure;
- soft surface to protect panels
- Drill & Small Pilot Drill Bit (For Back Panel Installation)

Hardware from the kits

- Kit I — for main carcass assembly (Mini fix bolts, cams, dowels, shelf supports, wall fixings).
- Kit G — M3.5 × 16 mm bracket/track screws: for cabinet runners and drawer bases/backs.
- Kit H – 4 x 40mm Wood Screws (For Back Panel Installation)

Hole Size Reference
5 mm holes = Mini fix bolts / 8 mm holes = Wooden Dowels

Carcass assembly (shelving only)

1. Lay the LEFT gable face-up. Insert Mini fix bolts into 5 mm holes and dowels into 8 mm holes for the top panel bottom panel and mid fixed panel.
2. Insert Mini fix cams into the fixed Top, Bottom, and Mid Shelf (cam 'arrow' faces the bolt hole).
3. Join Top, Bottom, and Fixed Shelf and Plinth to the LEFT gable; turn cams to lock.
4. Prep the RIGHT gable with bolts & dowels; attach in the same way.
5. Fit locking shelf supports into side panels at 3 desired heights for adjustable shelves.

If Back panel is supplied please see back panel installation instructions, if not continue to step 6.

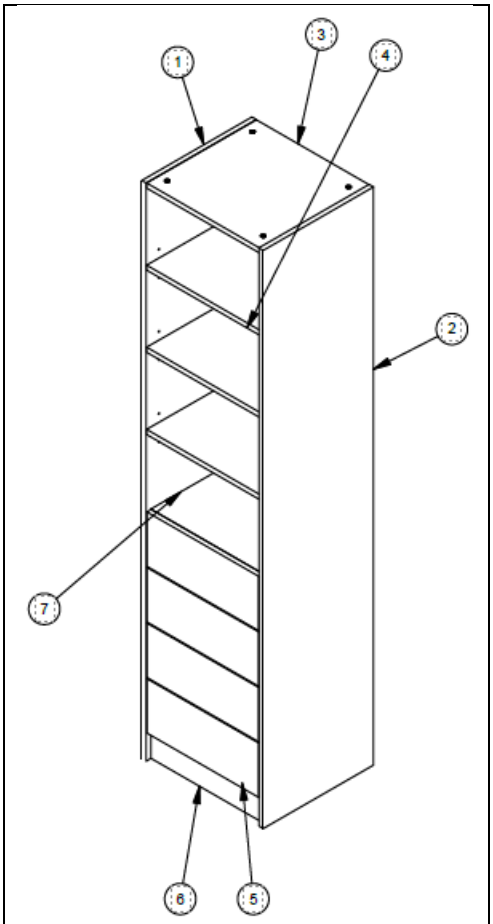
6. Stand the carcass upright and check it is square.
7. Optional — fit wall brackets and secure to wall with M4×40 mm screws (Kit I).
8. Secure Adjustable Shelves in place where required.
9. Fix cabinet-side runners to the LEFT gable at 4 heights (use Kit G screws).
10. Fix cabinet-side runners to the RIGHT gable at 43 heights (use Kit G screws).

Back Panel Installation

1. Lay the carcass on its front face.
2. Place back on rear face of unit, align & Pilot drill in 6-10 places
3. Affix in place using 4 x 40mm Wood Screw Supplied.

Drawer assembly (Repeat × 4 Drawers)

1. Slide the drawer BASE into the groove of the first metal side; secure with 2 × 16 mm screws (Kit G).
2. Add the second metal side and secure the base. Turn over; screw the BACK panel in place (Kit G).
3. Fit front connectors to the DRAWER FRONT; engage into the sides with a click.
4. Mount drawers onto runners and push fully until you hear a click (soft-close engages).



1.	*Left Gable*
2.	*Right Gable*
3.	*Fixed Horizontal*
4.	*Adjustable Shelf*
5.	*Drawer Front*
6.	*Plinth*
7.	*Drawer Shelf*

Final checks

- Confirm all Mini fix cams are fully locked and carcass is square.
- Verify each adjustable shelf is securely seated on locking supports.
- Open/close drawers to ensure smooth soft-close action.
- Open/close each drawer to confirm smooth soft-close action.
- If needed, fine-tune drawer front alignment using the Emuca front connectors.